As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name, and that I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

-PINCH BAR AND PARISON SEPARATION METHOD-

the specification of which is being filed herewith.

I hereby state that I have reviewed and understand the contents of the above identified spec fication, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States Provisional Application listed below:

- NONE -

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s), or §365(c) of any PCT International application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

- NONE-

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent, utility model, design or inventor's certificate listed below and have also identified below any foreign application(s) for patent, utility model, design or inventor's certificate having a filing date before that of the application(s) on which priority is claimed:

	Prior Foreign Application(s)			Priority	Priority Claimed		
1	<u>Number</u>	Country	Date Filed	Yes	No		
	1						

I hereby appoint the registered attorneys of VENABLE associated with the following customer number to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

26694

PATENT TRADEMARK OFFICE

VENABLE is located at Suite 1000, 1201 New York Avenue, N.W., Washington, D.C. 20005-3917, <u>Telephone</u>: (202) 344-4000, <u>Telefax</u>: (202) 344-8300. <u>Address all correspondence to VENABLE</u>, Post Office Box 34385, Washington, D.C. 20043-9998.

The undersigned hereby authorizes the U.S. attorneys and agents named herein to accept and follow instructions from the undersigned's assignee, if any, and/or, if the undersigned is not a resident of the United States, the undersigned's domestic attorney, patent attorney or patent agent, as to any action to be taken in the Patent and Trademark Office regardin, this application without direct communication between the U.S. attorneys and the undersigned. In the event of a change in the person(s) from whom instructions may be taken, the U.S. attorneys or agents named herein will be so notified by the undersigned.

Title: PINCH BAR AND PARISON SEPARATION METHOD

Residence and Post Office Address: 2860 Heavenlight Circle, York, PA 17402

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under §1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Signature:	Llumphras	Date: 21-10-03		
First Joint Inventor:	Dave HUMPHREYS			
Citizenship:	U.K.			
Residence and Post Office	e Address: 4 Lytham Court, Sunningdale Park, Wrexhan	m, Wales UK LL13 9PJ		
Signature:		Date:		
Second Joint Inventor:	Earle ELLIS			
Citizenship:	U.S.			
Residence and Post Office	e Address: 141 Fox Run Drive, York, PA 17403			
Signature:		Date:		
Third Joint Inventor:	William RICHER			
Citizenship:	U.S.			
Residence and Post Office	e Address: 3120 Balsa Street, York, PA 17404	·		
Signature:		Date:		
Fourth Joint Inventor:	Robert STOOLMAKER			
Citizenship:	U.S.			

As a below named inventor, I hereby declare that my residence, post office address and citizens in are as stated below next to my name, and that I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

-PINCH BAR AND PARISON SEPARATION METHOD--

the specification of which is being filed herewith.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States Provisional Application listed below:

- NONE -

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s), or §365(c) of any PCT International application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.55 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

- NONE-

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent, utility model, design or inventor's certificate listed below and have also identified below any foreign application(s) for patent, utility model, design or inventor's certificate having a filing date before that of the application(s) on which priority is claimed:

Prior Foreign Application(s)			Priority C	Mairaed	
Number	Country	Date Filed	Yes	No	<u> </u>

I hereby appoint the registered attorneys of VENABLE associated with the following customer number to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

26694

VENABLE is located at Suite 1000, 1201 New York Avenue, N.W., Washington, D.C. 20005-3917, <u>Telephone</u>: (202) 344-4000, <u>Telefax</u>: (202) 344-8300. <u>Address all correspondence to VENABLE</u>, Post Office Box 34385, Washington, D.C. 20043-9998.

The undersigned hereby authorizes the U.S. attorneys and agents named herein to accept and follow instructions from the undersigned's assignee, if any, and/or, if the undersigned is not a resident of the United States, the indersigned's domestic attorney, patent attorney or patent agent, as to any action to be taken in the Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and the undersigned. In the event of a change in the person(s) from whom instructions may be taken, the U.S. attorneys or agents named herein will be so notified by the undersigned.

Date:

DECLARATION FOR UNITED STATES PATENT APPLICATION, POWER OF ATTORNEY, DESIGNATION OF CORRESPONDENCE ADDRESS

Title: PINCH BAR AND PARISON SEPARATION METHOD

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under §1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

218tiachie:		
First Joint Inventor:	Dave HUMPHREYS	
Citizenship:	U.K.	
Residence and Post Office	Address: 4 Lytham Court, Sunningdale Park, Wrexham,	Wales UK LL13 9PJ
Signature: Second Joint Inventor: Citizenship:	Earle BLLIS U.S.	Date: ///3/03
	Address: 141 Fox Run Drive York, PA 17403	
Signature: Third Joint Inventor: Citizenship:	William RICHER U.S.	Date:
Residence and Post Office	Address: 3120 Balsa Street, York, PA 17404	
Signature:		Date:
Fourth Joint Inventor:	Robert STOOLMAKER	
Citizenship:	U.S.	
Residence and Post Office	Address: 2860 Heavenlight Circle, York, PA 17402	

As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name, and that I believe I am the original, first and sole inventor (if only one name is listed below) or an criginal, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

--PINCH BAR AND PARISON SEPARATION METHOD--

the specification of which is being filed herewith.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States Provisional Application listed below:

- NONE -

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s), or §365(c) of any PCT International application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

- NONE-

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent, utility model, design or inventor's certificate listed below and have also identified below any foreign application(s) for patent, utility model, design or inventor's certificate having a filing date before that of the application(s) on which priority is claimed:

Prior Foreign Application(s)			Priority Claimed	
 Number	Country	Date Filed	Yes No	

I hereby appoint the registered attorneys of VENABLE associated with the following customer number to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

26694

PATENT TRADEMARK OFFICE

VENABLE is located at Suite 1000, 1201 New York Avenue, N.W., Washington, D.C. 20005-3917, <u>Telephone</u>: (202) 344-4000, <u>Telefax</u>: (202) 344-8300. <u>Address all correspondence to VENABLE</u>, Post Office Box 34385, Washington, D.C. 20043-9998.

The undersigned hereby authorizes the U.S. attorneys and agents named herein to accept and follow instructions from the undersigned's assignee, if any, and/or, if the undersigned is not a resident of the United States, the undersigned's domestic attorney, patent attorney or patent agent, as to any action to be taken in the Patent and Trademark Office regardin; this application without direct communication between the U.S. attorneys and the undersigned. In the event of a change in the person(s) from whom instructions may be taken, the U.S. attorneys or agents named herein will be so notified by the undersigned.

Title: PINCH BAR AND PARISON SEPARATION METHOD

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under §1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Signature:		_ Date:
First Joint Inventor:	Dave HUMPHREYS	
Citizenship:	U.K.	
Residence and Post Office	ce Address: 4 Lytham Court, Sunningdale Park, Wrexham,	Wales UK LL13 9P1
Signature:		Date
Second Joint Inventor:	Earle ELLIS	Date:
Citizenship:	U.S.	
Residence and Post Offic	e Address: 141 Fox Run Drive, York, PA 17403	
Signature: WWW. Third Joint Inventor: Citizenship:	William RICHER U.S.	Date: 10/17/153
Residence and Post Offic	e Address: 3120 Balsa Street, York, PA 17404	
Signature:		Date:
Fourth Joint Inventor:	Robert STOOLMAKER	
Citizenship:	U.S.	
Residence and Post Office	e Address: 2860 Heavenlight Circle, York, PA 17402	

As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name, and that I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

-- PINCH BAR AND PARISON SEPARATION METHOD--

the specification of which is being filed herewith.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States Provisional Application listed below:

- NONE -

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s), or §365(c) of any PCT International application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

- NONE-

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent, utility model, design or inventor's certificate listed below and have also identified below any foreign application(s) for patent, utility model, design or inventor's certificate having a filing date before that of the application(s) on which priority is claimed:

Prior Foreign Application(s)			Priority Claimed	
Number	_Country	Date Filed	Yes No	
	•			•

I hereby appoint the registered attorneys of VENABLE associated with the following customer number to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

26694

VENABLE is located at Suite 1000, 1201 New York Avenue, N.W., Washington, D.C. 20005-3917, <u>Telephone</u>: (202) 344-4000, <u>Telefax</u>: (202) 344-8300. <u>Address all correspondence to VENABLE</u>, Post Office Box 34385, Washington, D.C. 20043-9998.

The undersigned hereby authorizes the U.S. attorneys and agents named herein to accept and follow instructions from the undersigned's assignee, if any, and/or, if the undersigned is not a resident of the United States, the undersigned's domestic attorney, patent attorney or patent agent, as to any action to be taken in the Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and the undersigned. In the event of a change in the person(s) from whom instructions may be taken, the U.S. attorneys or agents named herein will be so notified by the undersigned.

Title: PINCH BAR AND PARISON SEPARATION METHOD

U.S.

Residence and Post Office Address: 2860 Heavenlight Circle, York, PA 17402

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under §1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Signature:		Date:
First Joint Inventor:	Dave HUMPHREYS	
Citizenship:	U.K.	
Residence and Post Office	ce Address: 4 Lytham Court, Sunningdale Park, Wre	xham, Wales UK LL13 9PJ
Signature:		Date:
Second Joint Inventor:	Earle ELLIS	
Citizenship:	U.S.	
Residence and Post Office	ce Address: 141 Fox Run Drive, York, PA 17403	
Signature:		Date:
Signature: Third Joint Inventor:	William RJCHER	
Citizenship:	U.S.	
Residence and Post Office	ce Address: 3120 Balsa Street, York, PA 17404	_
	- 0/	/ /
< 1		12/12/2
	N	Date: 10/17/03
Signature:	60 100	Date:
Fourth Joint Inventor:	Robert STOOLMAKER	•

Citizenship: